

# New Concepts for Future Industrial Parks – Do parks represent the answer to low carbon manufacture?

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event at Leverkusen

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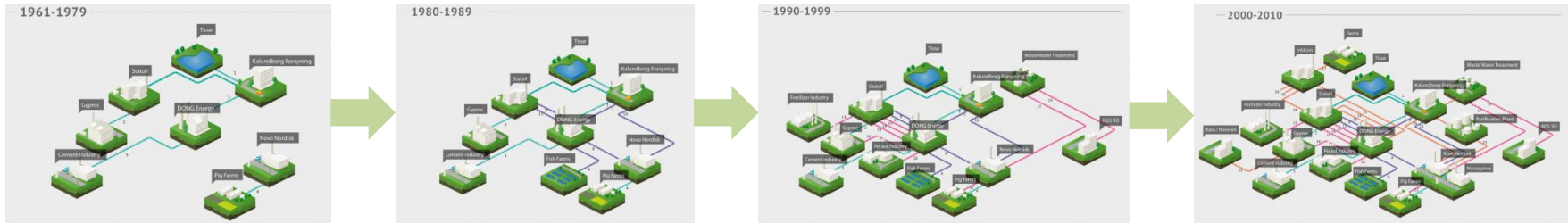
# New business models for Firms and Park Operators

- The need new business models
- Park operators as facilitators

# The need for new business models

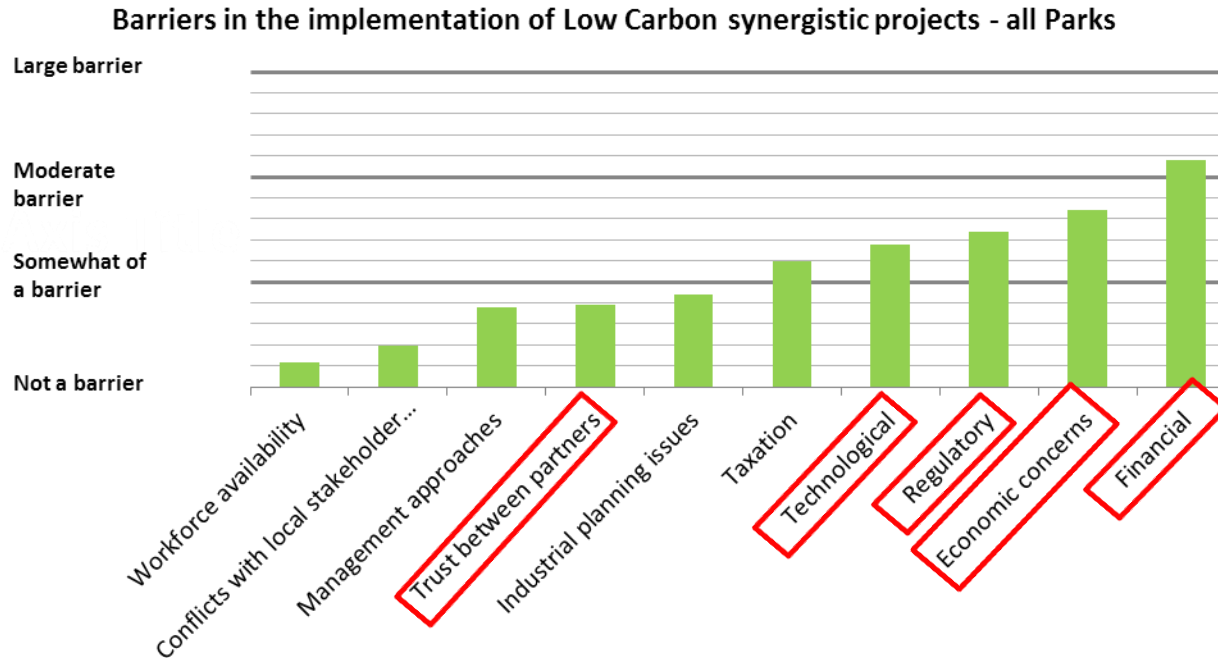
## Kalundborg Symbiosis Diagram 1961-2010

1 Surface Water	1961	12 Yeast Slurry	1989	23 Waste	2004
2 Gas	1972	13 Sulfur Fertilizer	1990/2001	24 Sea Water	2007
3 Surface Water	1973	14 Tech. Water	1991	25 Steam	2009
4 Biomass/NovoGro	1976	15 Gas	1992	26 Condensate	2009
5 Fly Ash	1979	16 Gypsum	1993	27 Straw	2009
6 Heat	1980/89	17 Waste Water	1995	28 Bioethanol	2010
7 Heat	1981	18 Drain Water	1995	29 Lignin	2010
8 Steam	1982	19 Sludge	1998	30 CS <sub>2</sub> /C <sub>6</sub> sugars	2010
9 Steam	1982	20 Fly Ash	1999		
10 Surface Water	1987	21 Deionized Water	2002		
11 Cooling Water	1987	22 Water	2004		



- Spontaneous evolution
- Synergies identified usually by employees
- Firms performed feasibility studies
- Trust between partner firms
- What are the barriers?
- Do market forces suffice to initiate synergistic projects?
- What are the steps required to develop synergistic projects?

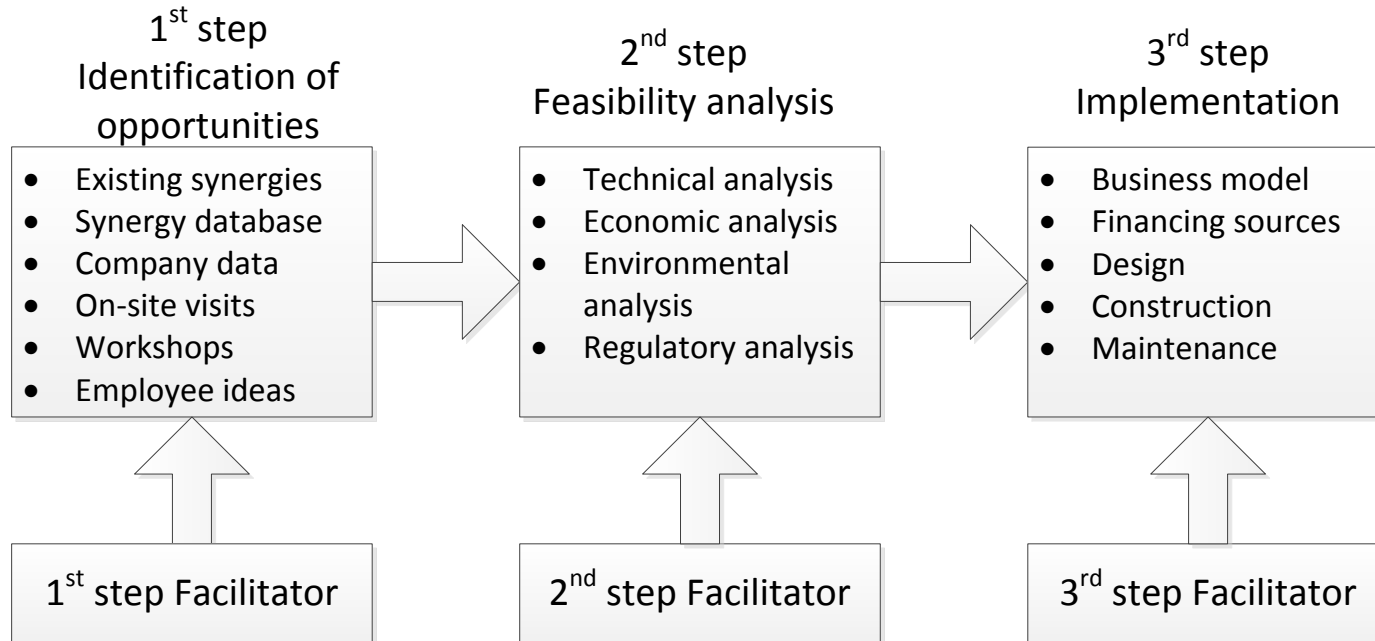
# Which barriers exist?



*Firms are less keen to invest in low carbon projects because they have better ways to invest their money e.g in increasing capacity\**

\*Quote of a workshop participant during the 1<sup>st</sup> LOCIMAP meeting at Wilton site on July 10<sup>th</sup> 2013

# Steps of synergy\* development in an organised manner

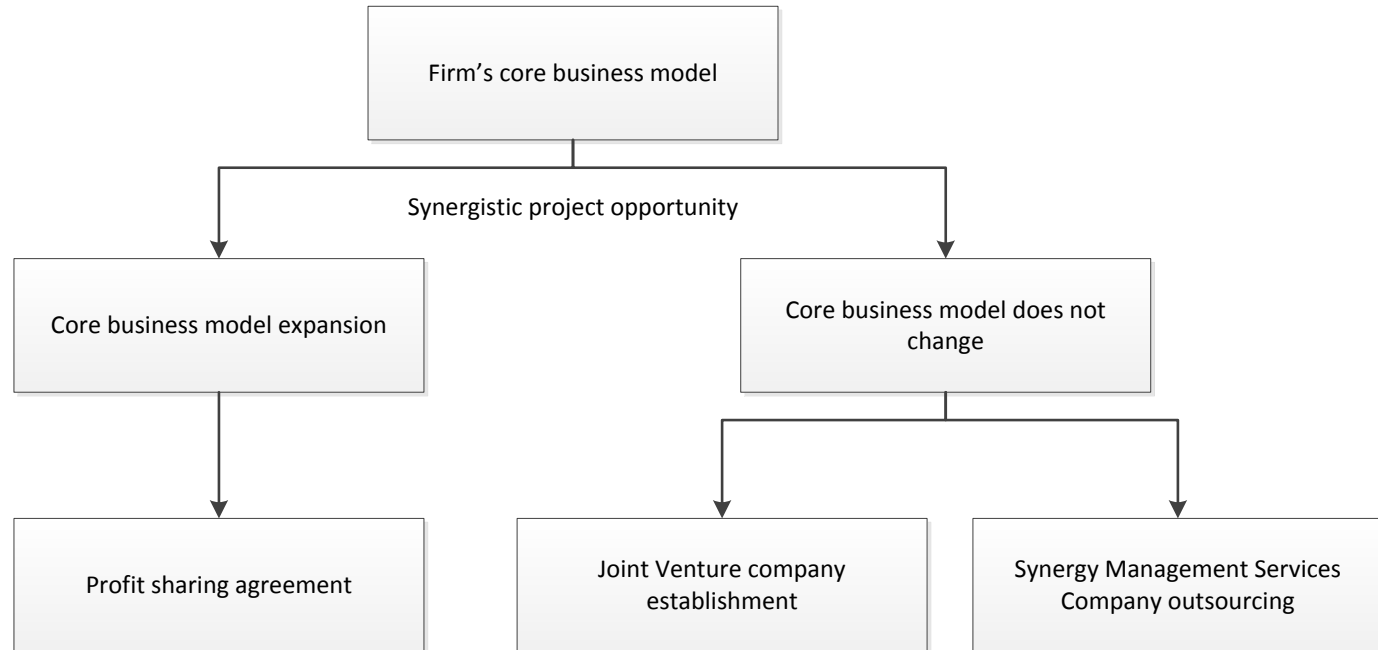


## Potential Facilitators:

- Research Institutes
- Industry Associations
- National bodies
- Private firms/consultants
- Park Operators
- etc

\*Synergies refer to materials or energy exchange synergies between non-traditionally connected industries.

# Business model routes for synergistic projects



Focus on core business	-	+	+
Capital needs	-	-	+
Transaction costs	-	-	+
Trust issues	-	+	+

# Conclusions

- LOCIMAPs require new approaches in terms of synergy development and business models.
- Development of synergies in an organised manner requires a facilitator or a set of facilitators involved in a three-step process.
- Firms can follow different business model routes when implementing synergistic projects depending on various parameters.
- There is an opportunity Park operators to take the lead and act as facilitators in all three steps of synergistic projects. Most important, they can expand their business model in offering Synergy Management Services.